

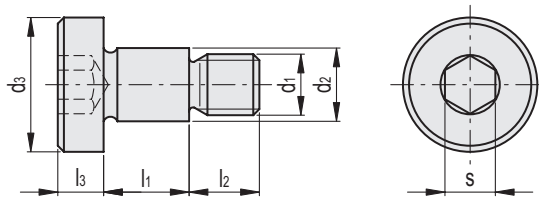
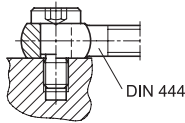
- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13
- 14
- 15
- 16
- 17
- 18

EXÉCUTIONS STANDARDS

- **GN 732.1-ST**: acier classe 5.8 (résistance à la traction 500 N/mm²), cémenté (épaisseur de la trempe 0.2 ÷ 0.4 mm) et bruni.
- **GN 732.1-NI**: acier INOX AISI 303

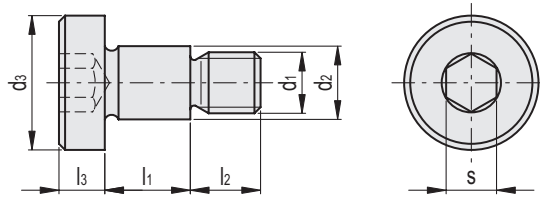
CARACTÉRISTIQUES ET APPLICATIONS

Les dimensions d2 e l1 permettent l'emploi optimal des vis épaulées GN 732.1 en combinaison avec les vis à œil DIN 444 (voir page 888), terminaux à œil GN 444.2 (voir page 889) et moyeux avec camme excentrique GN 919 (voir page 946).



GN 732.1-ST

| Code | Description | d1 | d2 | d3 | l1 +0.25 +0.13 | l2 | l3 | s | ⚖ |
|----------|-----------------------|-----|----------------|----|----------------|----|----|---|----|
| GN.27771 | GN 732.1-M5-6-5-ST | M5 | 6 -0.03/-0.05 | 12 | 5 | 7 | 3 | 3 | 4 |
| GN.27772 | GN 732.1-M5-6-6-ST | M5 | 6 -0.03/-0.05 | 12 | 6 | 7 | 3 | 3 | 4 |
| GN.27944 | GN 732.1-M5-6-7-ST | M5 | 6 -0.03/-0.05 | 12 | 7 | 7 | 3 | 3 | 5 |
| GN.27773 | GN 732.1-M5-6-8-ST | M5 | 6 -0.03/-0.05 | 12 | 8 | 7 | 3 | 3 | 5 |
| GN.27776 | GN 732.1-M6-8-5-ST | M6 | 8 -0.05/-0.08 | 14 | 5 | 8 | 4 | 4 | 8 |
| GN.27775 | GN 732.1-M6-8-6-ST | M6 | 8 -0.05/-0.08 | 14 | 6 | 8 | 4 | 4 | 8 |
| GN.27777 | GN 732.1-M6-8-8-ST | M6 | 8 -0.05/-0.08 | 14 | 8 | 8 | 4 | 4 | 9 |
| GN.27955 | GN 732.1-M6-8-9-ST | M6 | 8 -0.05/-0.08 | 14 | 9 | 8 | 4 | 4 | 9 |
| GN.27778 | GN 732.1-M6-8-10-ST | M6 | 8 -0.05/-0.08 | 14 | 10 | 8 | 4 | 4 | 10 |
| GN.27958 | GN 732.1-M6-8-12-ST | M6 | 8 -0.05/-0.08 | 14 | 12 | 8 | 4 | 4 | 10 |
| GN.27960 | GN 732.1-M6-8-13-ST | M6 | 8 -0.05/-0.08 | 14 | 13 | 8 | 4 | 4 | 8 |
| GN.27966 | GN 732.1-M8-10-8-ST | M8 | 10 -0.05/-0.08 | 16 | 8 | 11 | 5 | 5 | 14 |
| GN.27781 | GN 732.1-M8-10-10-ST | M8 | 10 -0.05/-0.08 | 16 | 10 | 11 | 5 | 5 | 17 |
| GN.27782 | GN 732.1-M8-10-12-ST | M8 | 10 -0.05/-0.08 | 16 | 12 | 11 | 5 | 5 | 18 |
| GN.27970 | GN 732.1-M8-10-14-ST | M8 | 10 -0.05/-0.08 | 16 | 14 | 11 | 5 | 5 | 19 |
| GN.27972 | GN 732.1-M8-10-15-ST | M8 | 10 -0.05/-0.08 | 16 | 15 | 11 | 5 | 5 | 18 |
| GN.27786 | GN 732.1-M10-12-12-ST | M10 | 12 -0.05/-0.08 | 19 | 12 | 13 | 6 | 6 | 29 |
| GN.27787 | GN 732.1-M10-12-14-ST | M10 | 12 -0.05/-0.08 | 19 | 14 | 13 | 6 | 6 | 30 |
| GN.27979 | GN 732.1-M10-12-16-ST | M10 | 12 -0.05/-0.08 | 19 | 16 | 13 | 6 | 6 | 32 |
| GN.27981 | GN 732.1-M10-12-17-ST | M10 | 12 -0.05/-0.08 | 19 | 17 | 13 | 6 | 6 | 35 |
| GN.27791 | GN 732.1-M12-14-14-ST | M12 | 14 -0.05/-0.08 | 22 | 14 | 16 | 8 | 8 | 49 |
| GN.27792 | GN 732.1-M12-14-16-ST | M12 | 14 -0.05/-0.08 | 22 | 16 | 16 | 8 | 8 | 51 |
| GN.27989 | GN 732.1-M12-14-18-ST | M12 | 14 -0.05/-0.08 | 22 | 18 | 16 | 8 | 8 | 53 |
| GN.27991 | GN 732.1-M14-16-17-ST | M14 | 16 -0.05/-0.08 | 25 | 17 | 19 | 8 | 8 | 71 |
| GN.27993 | GN 732.1-M14-16-18-ST | M14 | 16 -0.05/-0.08 | 25 | 18 | 19 | 8 | 8 | 73 |



GN 732.1-NI

INOX STAINLESS STEEL

| Code | Description | d1 | d2 | d3 | l1 +0.25 +0.13 | l2 | l3 | s | ⚖ |
|----------|-----------------------|-----|----------------|----|----------------|----|----|---|----|
| GN.27941 | GN 732.1-M5-6-5-NI | M5 | 6 -0.03/-0.05 | 12 | 5 | 7 | 3 | 3 | 4 |
| GN.27942 | GN 732.1-M5-6-6-NI | M5 | 6 -0.03/-0.05 | 12 | 6 | 7 | 3 | 3 | 4 |
| GN.27943 | GN 732.1-M5-6-7-NI | M5 | 6 -0.03/-0.05 | 12 | 7 | 7 | 3 | 3 | 5 |
| GN.27945 | GN 732.1-M5-6-8-NI | M5 | 6 -0.03/-0.05 | 12 | 8 | 7 | 3 | 3 | 5 |
| GN.27951 | GN 732.1-M6-8-5-NI | M6 | 8 -0.05/-0.08 | 14 | 5 | 8 | 4 | 4 | 7 |
| GN.27952 | GN 732.1-M6-8-6-NI | M6 | 8 -0.05/-0.08 | 14 | 6 | 8 | 4 | 4 | 9 |
| GN.27953 | GN 732.1-M6-8-8-NI | M6 | 8 -0.05/-0.08 | 14 | 8 | 8 | 4 | 4 | 9 |
| GN.27954 | GN 732.1-M6-8-9-NI | M6 | 8 -0.05/-0.08 | 14 | 9 | 8 | 4 | 4 | 9 |
| GN.27956 | GN 732.1-M6-8-10-NI | M6 | 8 -0.05/-0.08 | 14 | 10 | 8 | 4 | 4 | 9 |
| GN.27957 | GN 732.1-M6-8-12-NI | M6 | 8 -0.05/-0.08 | 14 | 12 | 8 | 4 | 4 | 10 |
| GN.27959 | GN 732.1-M6-8-13-NI | M6 | 8 -0.05/-0.08 | 14 | 13 | 8 | 4 | 4 | 9 |
| GN.27965 | GN 732.1-M8-10-8-NI | M8 | 10 -0.05/-0.08 | 16 | 8 | 11 | 5 | 5 | 15 |
| GN.27967 | GN 732.1-M8-10-10-NI | M8 | 10 -0.05/-0.08 | 16 | 10 | 11 | 5 | 5 | 16 |
| GN.27968 | GN 732.1-M8-10-12-NI | M8 | 10 -0.05/-0.08 | 16 | 12 | 11 | 5 | 5 | 18 |
| GN.27969 | GN 732.1-M8-10-14-NI | M8 | 10 -0.05/-0.08 | 16 | 14 | 11 | 5 | 5 | 19 |
| GN.27971 | GN 732.1-M8-10-15-NI | M8 | 10 -0.05/-0.08 | 16 | 15 | 11 | 5 | 5 | 19 |
| GN.27976 | GN 732.1-M10-12-12-NI | M10 | 12 -0.05/-0.08 | 19 | 12 | 13 | 6 | 6 | 28 |
| GN.27977 | GN 732.1-M10-12-14-NI | M10 | 12 -0.05/-0.08 | 19 | 14 | 13 | 6 | 6 | 30 |
| GN.27978 | GN 732.1-M10-12-16-NI | M10 | 12 -0.05/-0.08 | 19 | 16 | 13 | 6 | 6 | 31 |
| GN.27980 | GN 732.1-M10-12-17-NI | M10 | 12 -0.05/-0.08 | 19 | 17 | 13 | 6 | 6 | 32 |
| GN.27986 | GN 732.1-M12-14-14-NI | M12 | 14 -0.05/-0.08 | 22 | 14 | 16 | 8 | 8 | 50 |
| GN.27987 | GN 732.1-M12-14-16-NI | M12 | 14 -0.05/-0.08 | 22 | 16 | 16 | 8 | 8 | 51 |
| GN.27988 | GN 732.1-M12-14-18-NI | M12 | 14 -0.05/-0.08 | 22 | 18 | 16 | 8 | 8 | 53 |
| GN.27990 | GN 732.1-M14-16-17-NI | M14 | 16 -0.05/-0.08 | 25 | 17 | 19 | 8 | 8 | 71 |
| GN.27992 | GN 732.1-M14-16-18-NI | M14 | 16 -0.05/-0.08 | 25 | 18 | 19 | 8 | 8 | 73 |

